

INSTALLATION INSTRUCTIONS

Thank you for purchasing genuine Design Engineering, Inc. products. Be sure to always wear the proper safety equipment when installing any DEI product. Design Engineering Inc. WILL NOT BE HELD LIABLE FOR IMPROPER IN-STALLATION OR USE OF THIS PRODUCT. Please follow all instructions provided. If you are unsure of any installation procedure, please contact a certified technician.

DESCRIPTION: 50025

1967-1972 C10 Truck InsulationI Kit

KIT CONTENTS:

- 4 Pieces pre-cut Under Carpet Lite Insulation
- Adhesive Transfer Tape
- Instructions

TOOLS NEEDED:

Marker Utility knife/Scissors

SAFETY: Safety glasses Gloves

NOTE OF CAUTION: Wear eye and hand protection when installing all materials.

OVERVIEW: This kit controls noise and vibration on 1967-1972 Chevy GMC C10 trucks.



Preparation

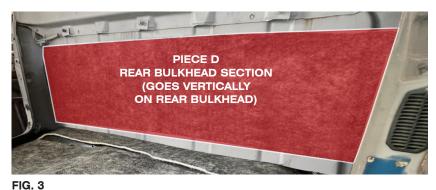
- STEP 1. Remove your seats, floor console and carpet according to the manufacturer's instructions.
- STEP 2. Once the floor pan is exposed, clean all debris, grease, and rust from the area. Now would also be a good time to coat any areas using Boom Mat Prep spray (50491) to seal and convert any rust and corrosion.

NOTE: Darker grey side of material faces up. Lighter side goes down against metal.



FIG. 2

Test fit all pieces in place. Mark & cut all mounting holes needed (View from driver side)



Test fit all pieces in place. Mark & cut all mounting holes needed (View from driver side)



FIG. 4

Install strips of adhesive Transfer Tape to the floor pan where needed to hold Under Carpet Lite insulation in place. The placement is not critical. Just apply to areas to hold insulation in place. Once applied, peel back liner of tape and press Under Carpet Lite Insulation in place.

Installation

- STEP 1. Lay the Under Carpet Lite down as in Fig 2 & Fig. 3. Test fit all pieces before using the DEI Transfer Tape to secure in place.
- STEP 2. While the new insulation is precut to fit your vehicle, we do not cut the holes for seat bolts or belt hardware due to the fact of different configurations and production tolerances. Using a sharpie marker, mark each hole that is needed for your application. Then using a sharp knife, you can cut the holes needed.
- STEP 3. Now that you are satisfied with the fit you can attach the Under Carpet Lite to the floor pan. Cut small stripes of the Transfer Tape and apply to the floor in various areas. The location is not important as long as you use enough to secure the Under Carpet Lite. Lay the Under Carpet Lite back in place and lift areas to expose the transfer tape. Remove the tape backing and press the Under Carpet Lite back in place, pushing in the tape areas. Do this for all the areas around the cab as needed. Fig. 4
- STEP 4. Install your carpet back in place over the new insulation. Reinstall the rest of the interior.