

## INSTALLATION INSTRUCTIONS

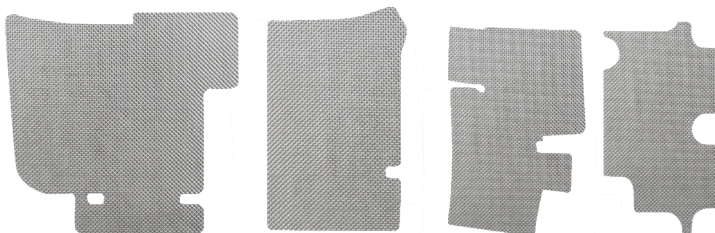
Thank you for purchasing genuine Design Engineering, Inc. products. Be sure to always wear the proper safety equipment when installing any DEI product. Design Engineering Inc. WILL NOT BE HELD LIABLE FOR IMPROPER INSTALLATION OR USE OF THIS PRODUCT. Please follow all instructions provided. If you are unsure of any installation procedure, please contact a certified technician.

### 2022-Up Honda Pioneer 1000-3 & 1000-5 Under Seat Heat Shield Kit

PART #902400

4 Custom cut - adhesive backed shields

NOTES:



**SURFACE PREP:**

Vacuum or wipe down installation area to remove all loose debris/dust. Then clean with isopropyl alcohol to remove any contaminants.

**TOOLS:**

Use manufacturer's suggested tools for panel removal. Cleaner/Degreaser, Cloth/rags

**NOTE OF CAUTION:** Wear eye and hand protection when installing all materials.

**NOTE:** It is very important to have all surfaces clean before installation to ensure proper adhesion of heat shields



STEP 1. Remove lower front seat following factory instructions. Set aside (Figure 1)

Figure 1



Figure 2

STEP 2. Remove the under seat trays. Center only at this time. Figure 2



Figure 3

STEP 3. Raise the rear bed using the release lever Figure 3



Figure 4

STEP 4. Remove the bolts holding the upper seat pad in place using a 10mm socket and ratchet. Figure 4





Figure 5

STEP 5. Lift the upper seat pad out and set aside. Figure 5



Figure 6

STEP 6. You will need to remove the plastic panel shown in (Figure 6). This is held in place with two different styles of plastic push pins. For the style with the larger head, left up on the center pin, then remove the complete push pin. (Figure 7 & 8). The other style push pin has a small center pin that you push in using a small punch or screw driver. Figure 9



Figure 7

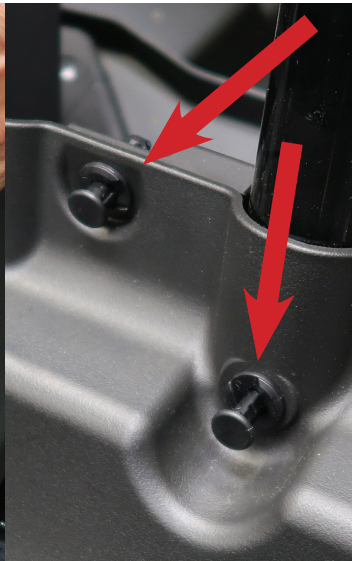


Figure 8



Figure 9





Figure 10

STEP 7. Remove the push pins holding the passenger side tray in place. The driver side storage bin has push pins and a retaining bolt that must be removed using a 10mm socket. Remove the tray and bin and set aside. Figure10 & 11



Figure 11

STEP 8. Remove the rear plastic shield and set aside. Figure 12

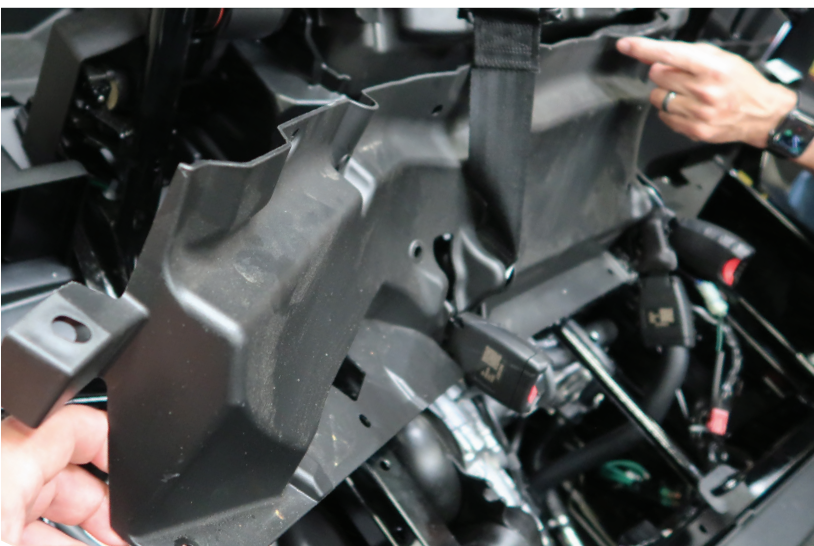


Figure 12

STEP 9. The rear plastic shield has a panel on the back held in place with Phillip screws. Remove this panel Figure 13

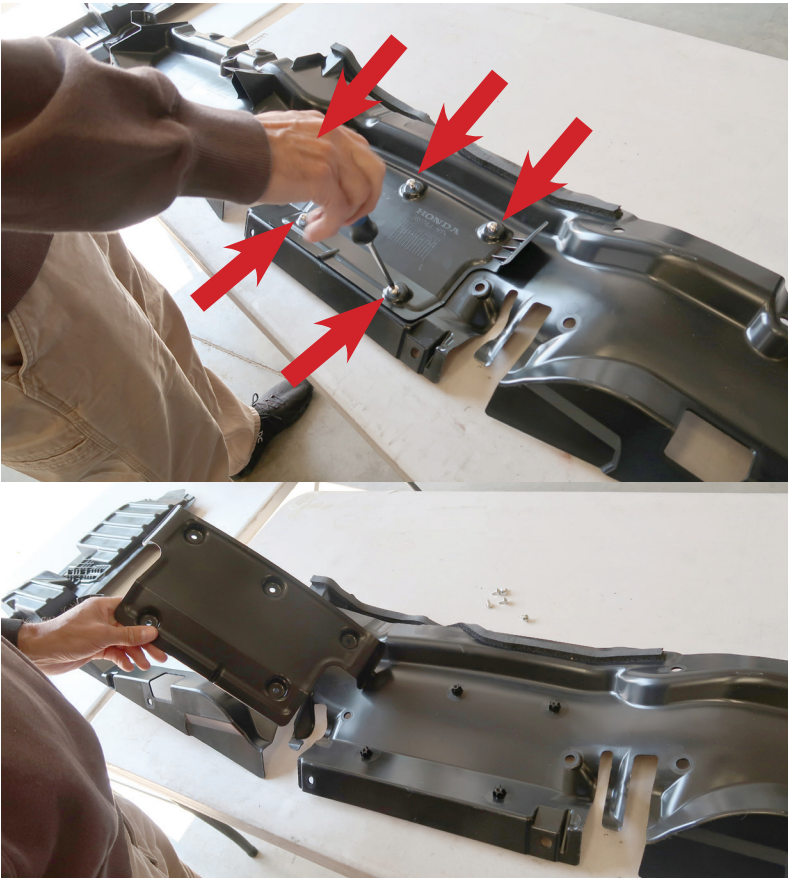


Figure 13

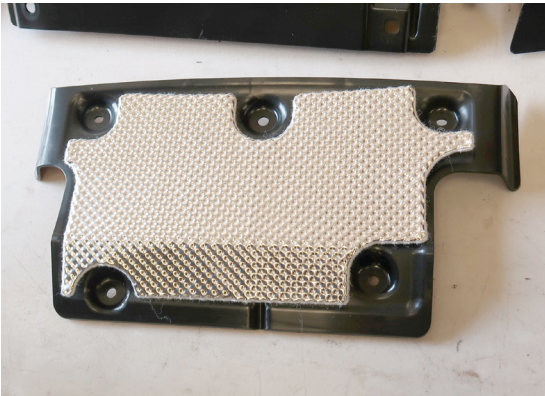


Figure 14

STEP 10. Using the new DEI heat shield, fit it to the back side of the panel just removed. Test fit before removing the adhesive backing layer. Once you have a good fit, peel and stick it in place and reinstall. Figure 14, 15 & 16



Figure 15

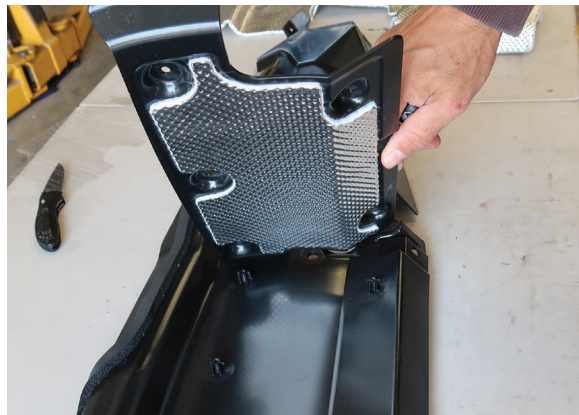


Figure 16





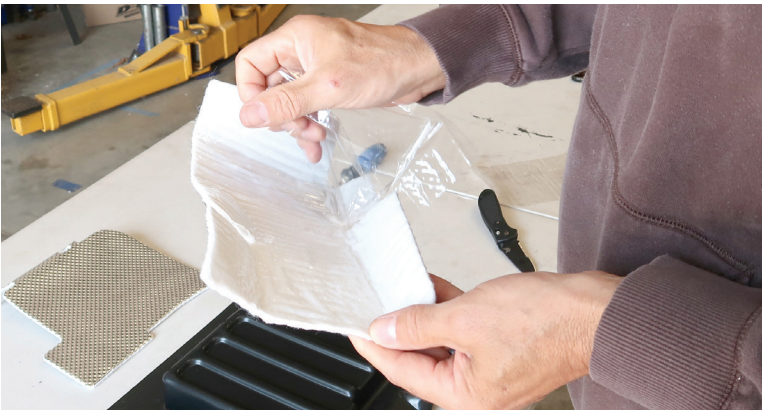
STEP 11. Take the center tray and the remaining DEI heat shields. Figure 17.

Figure 17



STEP 12. Form the shields to fit before removing the release liner on the adhesive. Once fit, remove the liner and stick into place. Figure 18, 19 & 20

Figure 18



STEP 13. Reverse the order to install the removed parts.

Figure 19



Figure 20